| Department | | Category | | Operation | | BASIS | Component | Part | Product | Composition | Color | Edge | Basis |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | **Occurrence** | **X** | **X** | **X** | **X** | **X** | **X** | **EACH** |
| Assembly - Casework | | Assembly | | Additional Hours | | **Length** | | | **X** | | | **X** | **LF** |
| Assembly - Countertop | | Casework | | Apply Ctop Depth Build-up | | **Area** | | **X** | | **X** | **X** | | **SQ** |
| Assembly - Millwork | | Custom | | Apply Ctop Length Build-up | | **Part X Dimension** | | **X** | | | | | **LF** |
| Cutting Automatic | | Engineering | | Apply Plastic Laminate | | **Part L Dimension** | | **X** | | | | | **LF** |
| Cutting Manual | | Finish | | Assemble Drawer Divider | | **Part Circumference** | | **X** | | | | | **LF** |
| Detailing | | Handling | | Assemble: Corner | | | | | | | | | |
| Edgebanding | | Install | | Assemble: Counter Top | | | | | | | | | |
| Engineering | | Lumber | | Assemble: Drawer Box | | **SETUP** | **Component** | **Part** | **Product** | **Composition** | **Color** | **Edge** | **Basis** |
| Finish-Craftsmen | | Shipping | | Assemble: Rail-Div-Partition-Fixed Shelf | | **Category** | **X** | **X** | **X** | | | | **EACH** |
| Finish-Laborer | | | | Assemble: Toe Kick Member | | **Description** | **X** | **X** | **X** | **X** | **X** | **X** | **EACH** |
| Hardware | | | | Attach Slide Bottom Mount | | **Part Back Color** | | **X** | | | | | **EACH** |
| Installation | | | | Attach Slide Bottom Mount Full Ext | | **Part Face Color** | | **X** | | | | | **EACH** |
| Manual Boring / Machining | | | | Attach Slide Sidemount Mount | | **Part Composition** | | **X** | | | | | **EACH** |
| Material Handling | | | | Attach Splash to Counter | | **Part L-1 Edge** | | **X** | | | | | **LF** |
| Processing - Lumber | | | | Case Clamp | | **Part L-2 Edge** | | **X** | | | | | **LF** |
| Processing - Panel | | | | Clean & Wrap | | **Part X-1 Edge** | | **X** | | | | | **LF** |
| Product Handling | | | | Cut to Size Grained Panel | | **Part X-2 Edge** | | **X** | | | | | **LF** |
| PTP - CNC Machining Center | | | | Door Install & Adjust | | **Part Size X** | | **X** | | | | | **LF** |
| | | | | Drawer Front Install & Adjust | | **Part Size L** | | **X** | | | | | **LF** |
| | | | | Drawer SFRT&BACK Machining | | **Product Body Edge** | | | **X** | | | | **EACH** |
| | | | | Drawer SIDE Machining | | **Product Exterior Edge** | | | **X** | | | | **EACH** |
| | | | | Edge Boring/Dowel Insert | | **Product Interior Edge** | | | **X** | | | | **EACH** |
| | | | | Edgeband Hand Contour | | **Product Interior Color** | | | **X** | | | | **EACH** |
| | | | | Edgeband Hand L HPL Strip Material | | **Product Front Color** | | | **X** | | | | **EACH** |
| | | | | Edgeband Hand X HPL Strip Material | | **Product Special 1 Color** | | | **X** | | | | **EACH** |
| | | | | Edgebander HPL Strip Material | | **Product Special 2 Color** | | | **X** | | | | **EACH** |
| | | | | Edgebander Solid Wood Material | | **Product Special 3 Color** | | | **X** | | | | **EACH** |
| | | | | Edgebander Thick Rolled Material | | **Product Special 4 Color** | | | **X** | | | | **EACH** |
| | | | | Edgebander Thin Rolled Material | | **Product Special 5 Color** | | | **X** | | | | **EACH** |
| | | | | Face Boring Manual | | **Product Special 6 Color** | | | **X** | | | | **EACH** |
| | | | | Face CNC Machining | | **Product Special 1 Edge** | | | **X** | | | | **EACH** |
| | | | | Get Material | | **Product Special 2 Edge** | | | **X** | | | | **EACH** |
| | | | | Hand Sand Wood Edge | | **Product Special 3 Edge** | | | **X** | | | | **EACH** |
| | | | | Hand Sand Wood Panel | | **Product Special 4 Edge** | | | **X** | | | | **EACH** |
| | | | | Install Barrel Bolt Catch | | **Product Special 5 Edge** | | | **X** | | | | **EACH** |
| | | | | Install Base Cabinet | | **Product Special 6 Edge** | | | **X** | | | | **EACH** |
| | | | | Install Catch | | **Product Width** | | | **X** | | | | **LF** |
| | | | | Install Closet Rod Socket | | **Product Height** | | | **X** | | | | **LF** |
| | | | | Install Closet Rod Support | | **Product Depth** | | | **X** | | | | **LF** |
| | | | | Install Coat Hook | | **Thickness** | | | | **X** | **X** | **X** | **EACH** |
| | | | | Install Component | | **Variation** | **X** | **X** | **X** | | | | **EACH** |
| | | | | Install Hinge 5-Knuckle Type | | | | | | | | | |
| | | | | Install Hinge Euro Type | | | | | | | | | |
| | | | | Install Hinge Euro Type Plate | | | | | | | | | |
| | | | | Install Lock | | | | | | | | | |
| | | | | Install Recessed Pull | | | | | | | | | |
| | | | | Install Wire Pull | | | | | | | | | |
| | | | | Lumber - Gang Rip | | | | | | | | | |
| | | | | Lumber - Moulder | | | | | | | | | |
| | | | | Lumber - Planing | | | | | | | | | |
| | | | | Machine for Lock | | | | | | | | | |
| | | | | Machine Grommet | | | | | | | | | |
| | | | | Machine Hinge Euro Type | | | | | | | | | |
| | | | | Machine Recessed Pull | | | | | | | | | |
| | | | | Machine RPC Hinge | | | | | | | | | |
| | | | | Machine Wire Pull | | | | | | | | | |
| | | | | Move Unit To Saw | | | | | | | | | |
| | | | | Pack & Ship | | | | | | | | | |
| | | | | Prime Wood Edge | | | | | | | | | |
| | | | | Prime Wood Panel | | | | | | | | | |
| | | | | Rip HP To Strips | | | | | | | | | |
| | | | | Sand Wood Edge | | | | | | | | | |
| | | | | Sand Wood Panel | | | | | | | | | |
| | | | | Saw Auto Beam Cut to Size | | | | | | | | | |
| | | | | Saw Manual Cut to Size | | | | | | | | | |
| | | | | Seal Coat Wood Edge | | | | | | | | | |
| | | | | Seal Coat Wood Panel | | | | | | | | | |
| | | | | Stain Coat Wood Edge | | | | | | | | | |
| | | | | Stain Coat Wood Panel | | | | | | | | | |
| | | | | Top Coat Wood Edge | | | | | | | | | |
| | | | | Top Coat Wood Panel | | | | | | | | | |