



NC-stop can be used to program the machine to stop in a park position.

Use:

Manual removal of cut pieces or rotating of the workpiece.

Step 1: Selection



Step 2: Enter parameters

X-position, Y-position:

Input of values from run or park positions can be absolute (e.g. X-Pos:2000) or relative (e.g. X-Pos:@500)

Detach vacuum:

At a stop, the vacuum is detached, e.g. to execute the remaining piece removal.

When the vacuum is detached, take the zero point offset into account.

Comment:

The comment is used to document the NC stop.

**Note:**

Input of the Y-value can be switched on and off via **Enter further parameters**.





NC-stop
WoodWOP 4

4.7.3

