

Job Name - #: **R1 1905027-01**
 PC66 |INV

Pattern 0: Cycle 1: Stack: 1

Program: 394 - 1; Layup/Grid ID: 57570007 / 57570019

1 49 x 97 sheet of 5/8" MELAMINE 2S - WHITE - WHITE

Part#	Description	Cut X	Cut L	Edge X1	Edge L1	Edge X2	Edge L2	Qty
01-94	DRAWER STRIP WITH DADO	4 3/8	96		WHITE PVC			5
01-95	DRAWER STRIP WITH DADO	14 3/8	96		WHITE PVC			1

Yield: 76.27%

Type: long rip

Cycles: 1, 1 sheet per cycle



>	1	(trim)
v	1	(trim)
>	4 3/8	(5)
>	14 3/8	

Cut the strips Then edge and groove

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Pattern 0: Cycle 1: Stack: 1

Program: 396 - 1; Layup/Grid ID: 57570009 / 57570021

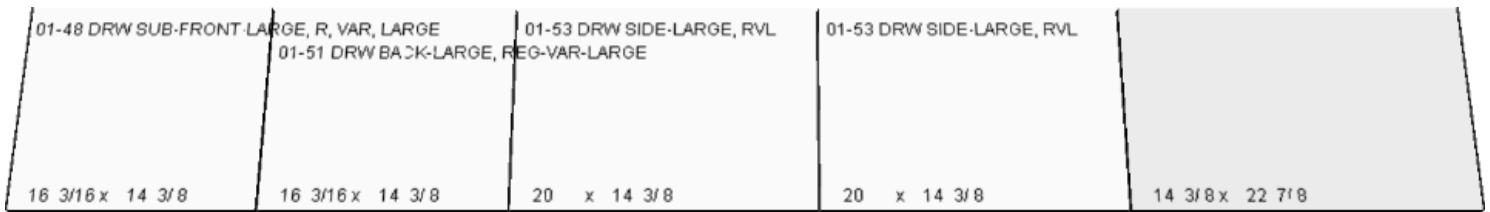
1 14 3/8 x 96 sheet of 5/8" MEL STRIP W/EDGE & GROOVE - WHITE - WHITE

Part#	Description	Cut X	Cut L	Edge X1	Edge L1	Edge X2	Edge L2	Qty
01-48	DRW SUB-FRONT-LARGE, R, V/	16 3/16	14 3/8					1
01-51	DRW BACK-LARGE, REG-VAR-L	16 3/16	14 3/8					1
01-53	DRW SIDE-LARGE, RVL	20	14 3/8					2

Yield:75.39%

Type: short rip

Cycles: 1, 1 sheet per cycle



v	16 3/16	(2)
v	20	(2)

Take the strips back to the saw for cutting to length.

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Pattern 0: Cycle 1: Stack: 4

Program: 396 - 2; Layup/Grid ID: 57570009 / 57570022

4 4 3/8 x 96 sheets of 5/8" MEL STRIP W/EDGE & GROOVE - WHITE - WHITE

Part#	Description	Cut X	Cut L	Edge X1	Edge L1	Edge X2	Edge L2	Qty
01-30	DRW SUB-FRONT REGULAR PA	14 1/8	4 3/8					4
01-32	DRW SIDE REGULAR	20	4 3/8					10
01-46	DRW SUB-FRONT REGULAR	16 3/16	4 3/8					1
01-47	DRW SUB-FRONT-VAR, REG-VA	16 3/16	4 3/8					1
01-49	DRW BACK REGULAR	16 3/16	4 3/8					1
01-50	DRW BACK-VAR, REG-VAR-LAR	16 3/16	4 3/8					1
01-52	DRW SIDE-VAR, REG-VAR-LAR	20	4 3/8					2

Yield:94.08%

Type: short rip

Cycles: 1, 4 sheets per cycl

01-30 DRW SUB-FRONT REGULAR PAIR 14 1/8 x 4 3/8	16 3/16 x 4 3/8	01-52 DRW SIDE-VAR, REG-VAR-LARGE, 01-32 DRW SIDE REGULAR 20 x 4 3/8	20 x 4 3/8	01-32 DRW SIDE REGULAR 20 x 4 3/8	4 3/8 x 4 3/4
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v	14 1/8
v	16 3/16
v	20 (3)

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Pattern 0: Cycle 1: Stack: 1

Program: 396 - 3; Layup/Grid ID: 57570009 / 57570023

1 4 3/8 x 96 sheet of 5/8" MEL STRIP W/EDGE & GROOVE - WHITE - WHITE

Part#	Description	Cut X	Cut L	Edge X1	Edge L1	Edge X2	Edge L2	Qty
01-31	DRW BACK REGULAR PAIR	14 1/8	4 3/8					4

Yield:58.85% Type: short rip Cycles: 1, 1 sheet per cycle

01-31 DRW BACK REGULAR PAIR 14 1/8 x 4 3/8	01-31 DRW BACK REGULAR PAIR 14 1/8 x 4 3/8	01-31 DRW BACK REGULAR PAIR 14 1/8 x 4 3/8	01-31 DRW BACK REGULAR PAIR 14 1/8 x 4 3/8	4 3/8 x 38 3/4
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v 14 1/8 (4)