



- A) TOOLING MANUFACTURER TO RECOMMEND MAXIMUM TOOL SPEED, MAX. MACHINE SPEED = 6000 RPM
- B) MATERIALS TO BE MACHINED:
 MDF
 PARTICLE BOARD
 PLASTIC LAMINATE COMPOSITE PANEL
 WOOD VENEER COMPOSITE PANEL
- C) THICKNESS OF MATERIALS TO BE MACHINED:
 UP TO 1-1/4" THICK
- D) TOOLING MANUFACTURER TO KEEP ROTATIONAL MASS AS MINIMAL AS POSSIBLE

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V-GROOVE TOOLING
10-26-98