

```
[H  
VERSION="4.0 Alpha"  
HP="1"  
IN="0"  
GX="0"  
GY="1"  
GXY="1"  
UP="0"  
FM="1"  
FW="400.000000"  
HS="1"  
OP="1"  
INCH="0"  
VIEW="NOMIRROR"  
_BSX=984.250000  
_BSY=274.637500  
_BSZ=19.050000  
_FNX=0.000000  
_FNY=0.000000  
_RNX=0.000000  
_RNY=0.000000  
_RNZ=0.000000  
_RX=984.250000  
_RY=274.637500
```

```
[001  
i="25.4"  
KM=""  
L="38.75"  
KM=""  
X="10.8125"  
KM=""  
l="L*i"  
KM=""  
x="X*i"  
KM=""  
T=".75"  
KM=""  
t="T*i"  
KM=""  
V012="6.0625"  
KM=""  
v012="v012*i"  
KM=""  
V005=".125"  
KM=""  
v005="v005*i"  
KM=""  
VTBD=".75"  
KM=""  
vtbd="VTBD*i"  
KM=""  
V023=".75"  
KM=""  
v023="v023*i"  
KM=""  
V026=".75"  
KM=""  
v026="v026*i"  
KM=""  
v041="8"  
KM=""  
g="32"
```

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KM=""  
cdf="15"  
KM=""  
cde="23"  
KM=""  
dds="12"  
KM=""  
v015="22"  
KM=""  
v015="v015*i"  
KM=""  
roff="(g+(37-v041-v026))"  
KM=""  
RHFOFF="8.25"  
KM=""  
rhfoff="RHFOFF*i"  
KM=""  
RHTOFF="5.5"  
KM=""  
rhtoff="RHTOFF*i"  
KM=""  
nh1="((2*g)+((2*37)-v041+v026))"  
KM=""  
bckgrv="7.904"  
KM=""  
bgd="8.000"  
KM=""  
shwd="(v012+v005+96)"  
KM=""  
nshwd="((v012+v005+96)/g)+1"  
KM=""  
rndov="6.4"  
KM=""  
RNDOVD=".375"  
KM=""  
rndovd="RNDOVD*i"  
KM=""  
mfdpth="18.9"  
KM=""  
xoff="(2*g+2*37)"  
KM=""  
shwd="(v012+v005+96)"  
KM=""  
V012="6.0625"  
KM=""  
BCKSCR=".5"  
KM=""  
bckscr="BCKSCR*i"  
KM=""  
RW=".50"  
KM=""  
rw="RW*i"  
KM=""  
RW1=".250"  
KM=""  
rw1="RW1*i"  
KM=""  
  
<100 \werkStck\  
LA="1"  
BR="x"  
DI="t"  
FNX="0"
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FNY="0"
RNX="0"
RNY="0"
RNZ="0"
AX="0"
AY="0"

<102 \BohrVert\
XA="64-16-t"
YA="37"
BM="LS"
TI="dds"
DU="5"
AN="(1-(58))/g+1"
MI="0"
S_="2"
AB="g"
XR="1"
YR="0"
HP="0"
SP="0"
YVE="0"
MX="0"
MY="0"
MZ="0"

<102 \BohrVert\
XA="64-16-t"
YA="x-37"
BM="LS"
TI="dds"
DU="5"
AN="(1-(58))/g+1"
MI="0"
S_="2"
AB="g"
XR="1"
YR="0"
HP="0"
SP="0"
YVE="0"
MX="0"
MY="0"
MZ="0"

<101 \Kommentar\
KM="nc stop for Frank"

<117 \NCStop\
KM="pop vacuum flip part"
VL="1"
XA="400"
YA="0"
_Y="0"
XV="0"
YV="0"

<103 \BohrHoriz\
MI="0"
XA="0"
YA="37"
ZA="t/2"
DU="8"

sample.mpr

TI="cde"
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BM="XP"
AN="2"
AB="g"
HP="0"
SP="0"
YVE="0"
MX="0"
MY="0"
MZ="0"

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XA="64-16-t"
YA="x-64"
BM="LS"
TI="dds"
DU="5"
AN="(1-(58))/g+1"
MI="0"
S_="2"
AB="g"
XR="1"
YR="0"
HP="0"
SP="0"
YVE="0"
MX="0"
MY="0"
MZ="0"

<103 \BohrHoriz\
MI="0"
XA="0"
YA="x-37"
ZA="t/2"
DU="8"
TI="cde"
ANA="20"
BM="XP"
AN="2"
AB="-32"
HP="0"
SP="0"
YVE="0"
MX="0"
MY="0"
MZ="0"

<103 \BohrHoriz\
MI="0"
XA="1"
YA="37"
ZA="t/2"
DU="8"
TI="cde"
ANA="20"
BM="XM"
AN="2"
AB="g"
HP="0"
SP="0"
YVE="0"

sample.mpr

MX="0"
MY="0"
MZ="0"

<103 \BohrHoriz\
MI="0"

XA="1"
YA="x-37"
ZA="t/2"
DU="8"
TI="cde"
ANA="20"
BM="XM"
AN="2"
AB="-32"
HP="0"
SP="0"
YVE="0"
MX="0"
MY="0"
MZ="0"
!

woodwop - Remote Desktop Connection

001

002

Variable	Value
i	25.4
L	38.75
X	10.8125
I	L*i
x	X*i
T	.75
t	T*i

X start: 64-16-t
Y start: x-64
Mode: [Icons]
Depth: dds
Diam.: 5
Number: (I-[58])/g+1
Matrix: g
X direction: 1
Y direction: 0

F1 F2 F3 F4 F5 F6 F7 F8

